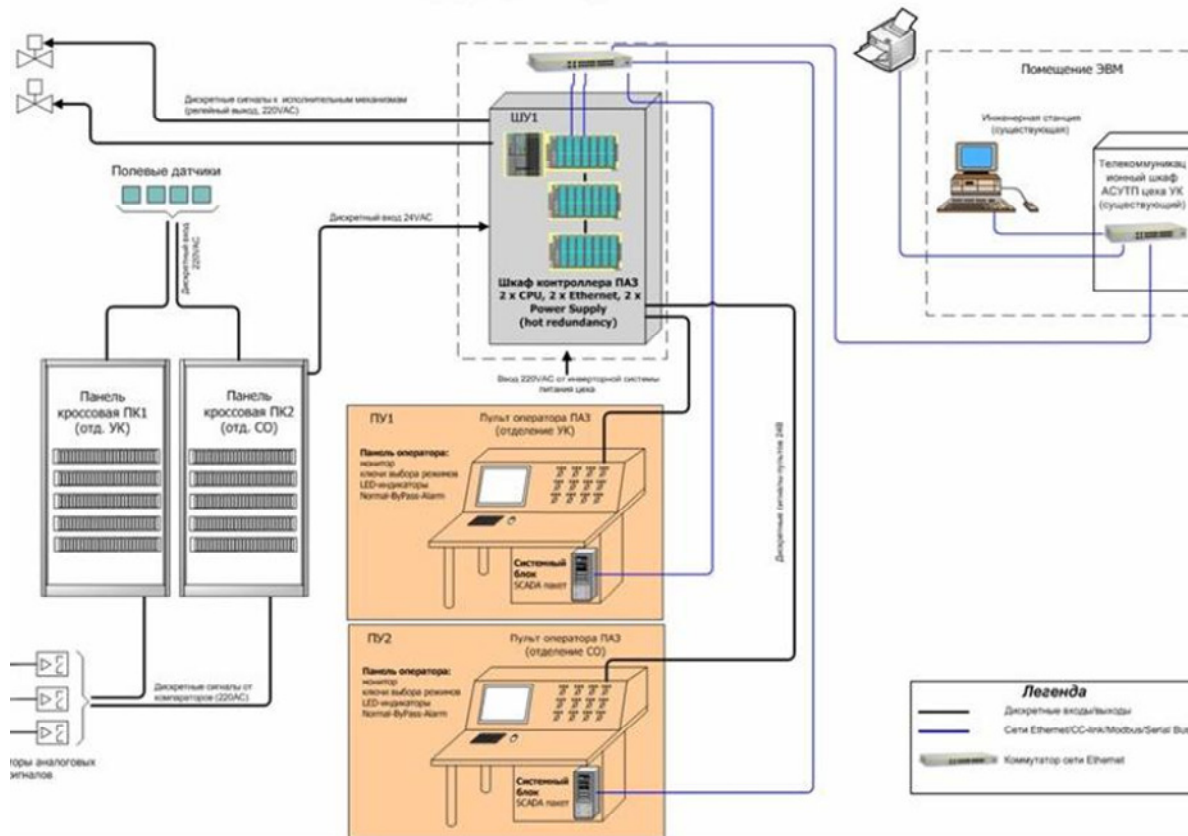


## Emergency Shutdown System for Acetic Acid Production

### Main features:

- Digital In/Outputs 476
- HW HIMA HiQuad H51q-HS
- Safety Level SIL3
- SW 1 ELOP II
- SW 2 Citect – SCADA
- SW 3 HIMA OPC Server
- Oper.Stations redundant
- Year 2007



Safety Integrity Level SIL 3

